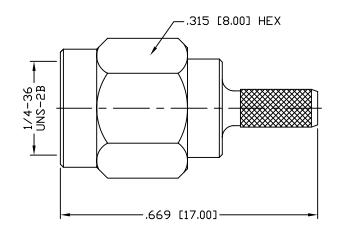
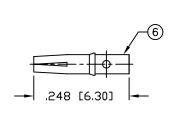
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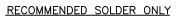
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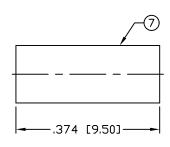
ALL DIMENSIONS ARE REFERENCE ONLY

| PAR | RP-3000-1B   |     |         |          |
|-----|--|-----|---------|----------|
| REV | DESCRIPTION  | DWN | DATE    | APPROVED |
| _   | ENGINEERING RELEASE                                | GGG | 6/5/03  | JDMc     |
| Α   | CHANGE LENGTHS THROUGHOUT DWG / REMOVE CONTACT DIE | czs | 4/20/06 | JDMc     |
|     |  |     |         |          |
|     |  |     |         |          |









RECOMMENDED CRIMP DIE: .130"

## **SPECIFICATIONS:**

IMPEDANCE: 50 Ohms

FREQUENCY RANGE: 0-12.4 GHz INSERTION LOSS(dB): 0.06  $\times \sqrt{f(GHz)}$ 

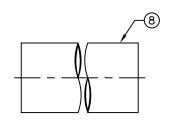
VSWR: 1.3 MAX.

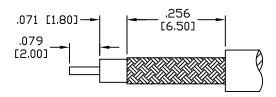
WORKING VOLTAGE: 375 V rms Max. @ Sea Level

INSULATION RESISTANCE: 5k M Ohms min. TEMPERATURE RANGE: -65°C TO 85°C

FOR RG-174, 188, 188A, 316/U, ALPHA 9174, 9316,

BELDEN 8216, 83269, 83284, 84316 & TIMES LMR-100A CABLE





RECOMMENDED STRIPPING DIMENSIONS

| 1        | SHELL          | 1   | BRASS       | GOLD, $3\mu$ " | 008974             |           | U١ |
|----------|----------------|-----|-------------|----------------|--------------------|-----------|----|
| 2        | BODY           | 1   | BRASS       | GOLD, $3\mu$ " | ]                  |           |    |
| 3        | INSULATOR      | 1   | PTFE        |                |                    |           |    |
| 4        | RETAINING RING | 1   | Be-Cu       |                |                    |           |    |
| 5        | GASKET         | 1   | SILICONE    |                |                    |           |    |
| 6        | CONTACT        | 1   | Be-Cu       | GOLD, 50μ"     |                    |           |    |
| 7        | FERRULE        | 1   | COPPER      | GOLD, $3\mu$ " |                    |           |    |
| 8        | TUBING         | 1   | HEAT SHRINK |                |                    |           |    |
| 9        |                |     |             |                |                    |           |    |
| 10       |                |     |             |                | DRAWN<br>C. ZUNIGA | 4/20/06   |    |
| 1 1      |                |     |             |                | CHECKED            | 1, 20, 00 | ł  |
| 12       |                |     |             |                | CHLOKED            |           |    |
| 13<br>14 |                |     |             |                | ORJ DRAWN          |           | i  |
| 14       |                |     |             |                | G. GALLEGOS        | 4/1/02    |    |
| #        | DESCRIPTION    | QTY | MATERIAL    | FINISH         | APPROVALS          | DATE      |    |
|          |                |     |             | •              | •                  |           | •  |

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
AND [MILLIMETERS]
UNLESS OTHERWISE NOTED
TOLERANCES ARE:
DECIMALS DIAMETER

COMMEGIOUS

DIVISION OF RF INDUSTRIES, LTD.

7610 MIRAMAR RD
SAN DIEGO, CA 92126
(858) 549-6340
(858) 549-6345 FAX

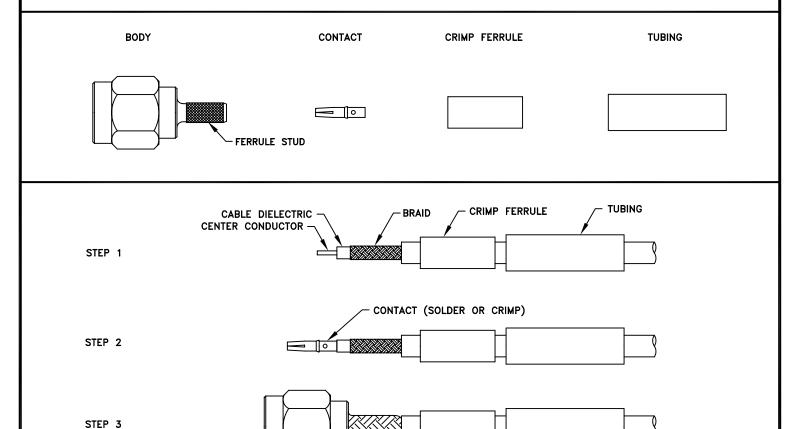
## SMA PLUG, CRIMP

REVERSE POLARITY

| SIZE       | CABLE GROUP |       | DWG NO.     |       | R | EV |   |
|------------|-------------|-------|-------------|-------|---|----|---|
| А          | В           |       | RP-3000-    | -1B   |   | А  |   |
| SCALE: NTS |             | CAD F | ILE OUTLINE | SHEET | 1 | OF | 1 |

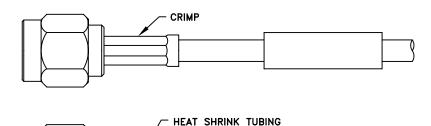
## CABLE ASSEMBLY INSTRUCTIONS

RP-3000-1B









- Step 1: Cut end of cable evenly. Strip cable to dimensions shown in catalog or on outline drawing. All cuts are to be clean and square. Do not nick braid or center conductor when cutting. Slide heat shrink tubing and ferrule over cable.
- Step 2: Pre tin cable conductor if using stranded cable (if needed). Slide contact onto center conductor until it yields against the cable dielectric. Solder or crimp contact in place. If soldering use minimum amount of heat.
- Step 3: Slide ferrule stud under braid, while inserting the contact into the body. The contact will lock into place within the dielectric.
- Step 4: Slide the ferrule over the braid until it yields against the back of the connector. Crimp the ferrule with crimp tool as specified on connector drawing. Trim any extra braid extending out of ferrule end.
- Step 5: Slide tubing over ferrule and "heat shrink it."

RP-3000-1B AP.DWG